

## Product Change

Modified battery pack (# 101351) for perma STAR VARIO

### PCN-No.:

1510-02-01

### Date:

2015/10/08

### Description of Change:

Modification of battery pack (# 101351) for perma STAR VARIO

**DO NOT circulate this PCN to anybody else as it is only intended for selected recipients!**

### Details:

Battery pack improvement for perma STAR VARIO

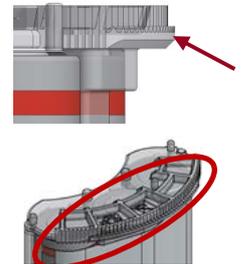
Old battery pack:



New battery pack:



- An additional chamfer on the plastic housing makes it easier to position the battery pack and prevents jamming.
- The additional tothing on the battery pack is a continuation of the perma STAR VARIO drive tothing. This ensures a form-fit connection between perma STAR VARIO drive and STAR LC.
- The additional ribbing of the plastic housing ensures more rigidity.
- Use of a plastic with higher stiffness
- Improved connection of the plastic housing provides a perfect fit of the batteries inside the plastic housing. This minimizes the influence of vibrations.
- Additional fifth connection between the top and the stilt of the housing.
- Five weld points to optimize plastic housing stability.
- Lower battery pack position inside the drive unit ensures a better contact when mounting without LC (e.g. for configuration without LC).



### Products effected:

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Battery pack (# 101351) for perma STAR VARIO
<b>Effective date:</b>
2015/11
<b>Remarks:</b>
The part number (order number) is not affected