

Product Change

Modified battery pack (# 101351) for perma STAR VARIO

PCN-No.:

1510-02-01

Date:

2015/10/08

Description of Change:

Modification of battery pack (# 101351) for perma STAR VARIO

DO NOT circulate this PCN to anybody else as it is only intended for selected recipients!

Details:

Battery pack improvement for perma STAR VARIO

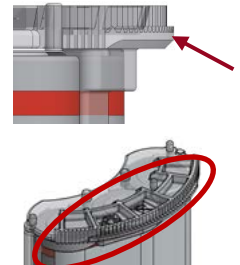
Old battery pack:



New battery pack:



- An additional chamfer on the plastic housing makes it easier to position the battery pack and prevents jamming.
- The additional tothing on the battery pack is a continuation of the perma STAR VARIO drive tothing. This ensures a form-fit connection between perma STAR VARIO drive and STAR LC.
- The additional ribbing of the plastic housing ensures more rigidity.
- Use of a plastic with higher stiffness
- Improved connection of the plastic housing provides a perfect fit of the batteries inside the plastic housing. This minimizes the influence of vibrations.
- Additional fifth connection between the top and the stilt of the housing.
- Five weld points to optimize plastic housing stability.
- Lower battery pack position inside the drive unit ensures a better contact when mounting without LC (e.g. for configuration without LC).



Products effected:

Battery pack (# 101351) for perma STAR VARIO
Effective date:
2015/11
Remarks:
The part number (order number) is not affected